# Motion control of linear induction motor using self-recurrent wavelet neural network trained by model predictive controller

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#### **ABSTRACT**

Due to end effects phenomena that cause a decrease of air-gap flux and thrust force, obtaining a precise velocity for a linear induction motor (LIM) has become a significant challenge. This study suggests implementing a novel controller based on a self-recurrent wavelet neural network (SRWNN) and model predictive controller (MPC) to regulate the velocity and thrust force of LIM. The MPC was used to train the SRWNN in this study. The ultimate goal of employing such a control approach in neural network training is to reduce the degree of uncertainty caused by changes in motor parameters and load disturbance. The indirect field-oriented control (IFOC) approach was used to investigate velocity and flux control under varied loading circumstances. Furthermore, to supply the required LIM stator voltage, a SVPWM dependent voltage source inverter was used in this work. To ensure reliable performance, the suggested system combines the benefits of neural networks with the MPC method, resulting in a versatile controller with a basic construction that is easy to accomplish. The MATLAB package is utilized to simulates and outputs LIM responses. The results confirm that the proposed method, which efficiently controls the velocity and thrust force of the LIM, can cope with changes in load force disruption and motor parameters.

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# 1. INTRODUCTION

Owing to the benefits that linear induction motor possesses like, low cost, high acceleration/deceleration, low energy consumption, low vibration, there is no requirement for a mechanism to convert rotational motion to translational motion, low noise, easy maintenance, and so on, linear induction motor (LIM) has been extensively utilized in several industrial process and transportation implementations [1], [2]. The LIM's driving principles are identical to the rotary induction motor (RIM) principles, nevertheless the control features of LIM are much more complex as compared to the RIM, furthermore the parameters of the motor vary in time owing to the alteration in operating conditions, including temperature, rail's configurations, and speed of the mover [3], [4]. The key difference between the LIM and the RIM is associated to the end effects that impact the operation and the parameters of the motor under normal state. Therefore, it must be considering in the control and modelling of the LIMs [5]. The drawbacks listed above increase the difficulty of developing a high-grade controller for LIMs. Diverse control groups have currently been used to control the LIM's velocity. Field-orientation control or vector control is the most reliable approach for regulating the speed of the AC motor to achieve superior performance. A complex current is manufactured from two quadrature components in the vector control scheme, one of which is responsible for the motor flux level, and the

other controls the output of force in the motor [6]. In this work, space vector pulse width modulation fed the 3-phase inverter has been used to provide output voltage with good performance and fewer harmonics [7].

Model predictive control is a constrained optimum control method that calculates the optimum control inputs by minimizing a specified objective function over a prediction horizon [8]. As a result, plethora of exploratory research demonstrated that model predictive controller (MPC) can be significantly effective in such processes than the PID controller counterparts [9], [10]. Deep neural networks have revolutionized several fields in recent years. They are increasingly utilized in practical applications and important decision processes, such as innovative knowledge discovery approaches, autonomous driving, or medical image analysis, because to their capacity to naturally learn from structured data and demonstrate better performance [11]. The wavelet neural network (WNN) is one of the most important feedforward neural networks, and it has been the subject of much debate in recent years. The recurrent wavelet neural networks is a more advanced wavelet neural networks model [12], [13].

In this paper, self-recurrent wavelet neural network is employed to control the velocity and thrust force of the linear induction motor. For training the proposed self-recurrent wavelet neural network (SRWNN), the MPC control technique has been used. The reason of using such a control scheme to train the SRWNN is to minimize the impact of load disruptions and to take into account significant modeling uncertainty. The training data has been obtained by modeling the MPC controller for different operating conditions. This data, then, has been adopted in the proposed power system in the face of adjustments in plant parameters and load disruption. This is, consequently, assisted to achieve the required degree of robust output. Using the learning capability of neural networks, the suggested controller is then rebuilt. Under the load disruption and parameters variation, the proposed control technique has been investigated. A comparison has been made between the response of the SRWNN, MPC, and the PID controllers. Simulation outcomes clearly revealed that the postulated scheme can effectively be implemented to control LIM speed with superior outcomes than the counterpart controllers in the literature.

In the recent years, controlling the speed of LIM was studied by a plethora of research papers, as can be seen in Table 1, including the use of enumerative nonlinear MPC [14]. Regardless of its advantages, the use of MPC in combination with a pulse width modulation inverter causes in a high switching frequency at the inverter switches. Furthermore, real-time execution is impossible due to the computing pressure of online optimization and linearization. The DTFC approach was analyzed with taking into account the end-effect [15]. DTFC is an improved control technique that uses many PI controllers, but it requires a variable switching frequency and high sampling rate due to hysteresis-based control loops. Bessaih *et al.* [16] proposed speed control design with end effects compensation using rotor time constant estimation is investigated to estimate end effects variation and to obtain a flux and speed tracking objective under load disruption. This scheme, however, is particularly susceptible to changes in the parameters of motor, which differ with saturation of the magnetizing inductance and temperature. Sliding mode control (SMC) was first introduced as a speed control algorithm for LIMs [17].

Table 1. Literature review of approaches used to control LIM

Reference	Approaches	Drive	Advantages	Disadvantages	
[14]	MPC	DTC	Easy to implement, robust in the face of	High switching frequency at the inverter	
			load disruption and parameter uncertainty	switches	
[15]	Several PI	DTFC	Fast dynamic response, very simple, there	Hysteresis-based control loops result in a	
	controllers		is no need for a rotor position detector for	high sampling rate and variable switching	
			direct thrust control, and the thrust ripple is	frequency	
			low		
[16]	PI+MRAC	IFOC	Good performances	Sensitive to the variation of the motor	
				parameters which fluctuates with temperature	
				and saturation of the magnetizing inductance	
[17]	SMC	DTC	Fast and good speed tracking	Complex design	
[18]	SMC+Fuzzy	IFOC	Effective tracking	Very complicated implementations	
Proposed	SRWNN+MPC	IFOC	Simple scheme, effective control		

An extended sliding mode load thrust observer (ESO) was then proposed to compensate the sliding mode controller for load thrust disturbances. Moreover, the sliding mode control integrated with ESO is structured to regulate the LIM's speed, flux, and thrust by direct thrust control (DTC) and space-vector modulation (SVM). The sliding mode control's output is utilized as the reference thrust for the direct thrust control, which is dependent upon space-vector modulation (DTC-SVM). Chiang *et al.* [18] proposed an optimized adaptive tracking control for a LIM drive considering the unknown end effects, uncertainties including the friction force and payload. The dynamic model of a field-oriented linear induction motor drive with the end effect of primary is first examined. To deal with the lumped uncertainties of the LIM drive, a

sliding mode controller with a practical fuzzy compensator is designed based on the backstepping control design. Furthermore, an adaptive method based on the sense of the Lyapunov stability theorem is derived to online change the fuzzy compensation gains to solve the difficulty of the unknown bound of the lumped uncertainties in the overall system.

#### 2. LINEAR INDUCTION MOTOR MATHEMATICAL MODEL

Based on the d-q axis electrical circuits the mathematical model of LIM can be built. The LIM's q-axis electrical circuit is the same as the q-axis electrical circuit of a RIM, which means that the parameters are unaffected by the end effects. Nevertheless, the d-axis entry secondary currents influence the flux of the air gap by reducing  $\lambda_{dr}$ . Consequently, where the end effects are considered, the d-axis electrical circuit of the RIM cannot be employed in the LIM study. Figure 1 (a) and Figure 1 (b) demonstrates the d-q axis circuits of LIM when end effects are taking into account [19], [20].

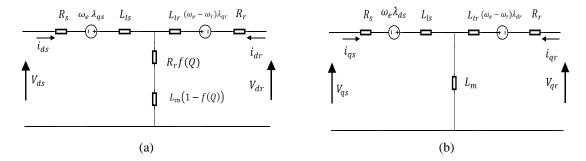


Figure 1. Demonstrates (a) LIM's d-axis electrical circuit (b) LIM's q-axis electrical circuit

Based upon the d-q axis electrical circuit the voltage equations of primary and secondary are described in differential equations in the synchronous reference frame given by [19]:

$$V_{ds} = R_s i_{ds} + R_r f(Q)(i_{ds} + i_{dr}) + p\lambda_{ds} - \omega_e \lambda_{as}$$

$$\tag{1}$$

$$V_{qs} = R_s i_{qs} + p \lambda_{qs} + \omega_e \lambda_{ds}$$
 (2)

$$V_{dr} = R_r i_{dr} + R_r f(Q)(i_{ds} + i_{dr}) + p\lambda_{dr} - \omega_{sl} \lambda_{ar}$$
(3)

$$V_{qr} = R_r i_{qr} + p \lambda_{qr} + \omega_{sl} \lambda_{dr}$$
 (4)

f(Q) is indicated as:

$$f(Q) = \frac{1 - e^{-Q}}{Q} \tag{5}$$

where,

$$Q = \frac{D*R_r}{L_r \, \nu} \tag{6}$$

the primary and secondary flux linkages can be described as:

$$\lambda_{ds} = L_{ls}i_{ds} + L_m(1 - f(Q))(i_{ds} + i_{dr})$$
(7)

$$\lambda_{as} = L_{ls}i_{as} + L_m(i_{as} + i_{ar}) \tag{8}$$

$$\lambda_{dr} = L_{lr}i_{dr} + L_m(1 - f(Q))(i_{ds} + i_{dr}) \tag{9}$$

$$\lambda_{qr} = L_{lr}i_{qr} + L_m(i_{qs} + i_{qr}) \tag{10}$$

thrust force:

$$Fe = \frac{3\pi^{P}}{2\tau_{v}^{2}} \left( \lambda_{ds} i_{qs} - \lambda_{qs} i_{ds} \right) = M. v' + B. v + F_{L}$$
 (11)

where,

 $V_{ds}$ ,  $V_{qs}$  primary voltages in d-q axis (V)

 $V_{dr}$ ,  $V_{ar}$  secondary voltages in d-q axis(V)

 $i_{ds}$ ,  $i_{as}$  primary currents in d-q axis(A)

 $i_{dr}$ ,  $i_{qr}$  secondary currents in d-q axis(A)

 $\lambda_{ds}$ ,  $\lambda_{qs}$  primary flux linkage in d-q axis

 $\lambda_{dr}$ ,  $\lambda_{qr}$  secondary flux linkage in d-q axis

 $R_s$ ,  $R_r$  primary and secondary resistances ( $\Omega$ )

 $L_{ls}, L_{lr}$  leakage inductances of primary and secondary (H)

 $L_s$ ,  $L_r$  self-inductances of primary and secondary (H)

 $L_m$  mutual inductance (H)

P poles number

 $\tau$  pole pitch (m)

D primary length (m)

Q factor associate with the primary length

V velocity (m/sec)

 $\omega_e$  angler speed of the primary  $(rad/\sec)$ 

 $\omega_r$  angler speed of the secondary  $(rad/\sec)$ 

 $\omega_{sl}$  slip speed (rad/sec)
B viscous friction (kg/sec)

## 3. INDIRECT FIELD-ORIENTED CONTROL OF LIM

The fundamental postulation of the field-oriented control (or called vector control) of LIM is to control the thrust force and flux independently as in DC devices. The secondary flux linkage axis is forced to align with the d-axis in the ideal IFOC, thus [21], [22]:

$$\lambda_{qr} = \frac{d\lambda_{qr}}{dt} = 0 \tag{12}$$

$$\lambda_{dr} = \lambda_r = constant$$
 (13)

using the IFOC approach and taking into account that the electrical time constant is greatly less than the mechanical time constant. The thrust force equation demonstrated in (11) can be sensibly signified through the equation shown below:

$$F_e = k_f \cdot i_{as} \tag{14}$$

where,

$$k_f = \frac{3\pi}{2\tau_p} P \frac{L_m(1 - f(Q))}{L_r - L_m f(Q)} \lambda_{dr}$$
 (15)

furthermore, by utilizing equation (3), the slip velocity is given by:

$$V_{sl} = \frac{\tau_p L_m (1 - f(Q)) i_{qs}^*}{\pi (\frac{L_r}{R_r} - \frac{L_m f(Q)}{R_r}) \lambda_{dr}}$$
(16)

while the equation below defined the electrical velocity as:

$$V_e = V_{sl} + V_r \tag{17}$$

the control method by decoupling employing double current controllers (one for the  $i_{ds}$  and the other for  $i_{qs}$ ), that used to give the required voltages to the space vector pulse width modulation inverter is specified as:

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$$V_{ds}^{*} = \left(k_{p} e(t) + k_{i} \int_{0}^{t} e(t)dt + K_{d} \frac{de(t)}{dt}\right) (i_{ds}^{*} - i_{ds}) - \frac{\pi}{\tau_{p}} V_{e} L_{\sigma}(Q) i_{qs}^{*}$$
(18)

$$V_{qs}^{*} = \left(k_{p} e(t) + k_{i} \int_{0}^{t} e(t)dt + K_{d} \frac{de(t)}{dt}\right) \left(i_{qs}^{*} - i_{qs}\right) + \frac{\pi}{t_{p}} V_{e} L_{\sigma}(Q) i_{ds}^{*} + \frac{P.L_{m}\pi}{L_{r}\tau_{p}} V_{r} \lambda_{dr}$$
(19)

where  $L_{\sigma}(Q)$  denotes the leakage inductance represented by:

$$L_{\sigma}(Q) = L_{S} - L_{m}f(Q) - \frac{\left(L_{m}(1 - f(Q))\right)^{2}}{L_{r} - L_{m}f(Q)}$$
(20)

# 4. VOLTAGE SOURCE INVERTER BASED ON SVPWM

A 3-phase voltage source inverter (VSI) is employed to give the necessary frequency and voltage to the 3-phase LIM according to the control technique. The SVPWM mechanism is applied to control the 3-phase VSI via providing the essential switching signal. The SVPWM method is derived from the PWM method for a 3-phase inverter via the representation of the space vector in  $\alpha$ - $\beta$  plane. The  $\alpha$ - $\beta$  components are found by Clark's transformation. The major principle of space vector PWM relies on the different switching sequences of the 3-phase VSI. The switches combination can be represented as binary codes that correspond to the power transistor of the 3- phase inverter [23]. Table 2 indicates the possible eight-state switch of the inverter. Six non-zero (active) voltage vectors and two zero (inactive) voltage vectors are probable as a result of switching states as seen in Figure 2, six active voltage vectors ( $V_1$ - $V_6$ ) form the axes of a hexagonal with a 60° apart between either two neighboring active vectors [24], [25].

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Table 2. Demonstrates	line to line	e voltages	nnase voitages	and switching vectors
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Switching vectors		Phase voltage			The line voltage			Voltage	
а	b	c	$V_a$	$V_{b}$	$V_c$	$V_{ab}$	$V_{bc}$	$V_{ca}$	vector
0	0	0	0	0	0	0	0	0	$V_0$
1	0	0	$\frac{2V_{dc}}{3}$	$-\frac{V_{dc}}{3}$	$-\frac{V_{dc}}{3}$	$V_{dc}$	0	$-V_{dc}$	$V_1$
1	1	0	$\frac{V_{dc}}{3}$	$\frac{V_{dc}}{3}$	$-\frac{3}{2V_{dc}}$	0	$V_{dc}$	$-V_{dc}$	$V_2$
0	1	0	$-\frac{\overline{\frac{3}{V_{dc}}}}{3}$	$\frac{2V_{dc}}{3}$	$-\frac{V_{dc}}{3}$	$-V_{dc}$	$V_{dc}$	0	$V_3$
0	1	1	$-\frac{2V_{dc}}{3}$	$\frac{V_{dc}}{3}$	$\frac{V_{dc}}{3} \\ 2V_{dc}$	$-V_{dc}$	0	$V_{dc}$	$V_4$
0	0	1	$-\frac{V_{dc}}{3}$	$\frac{V_{dc}}{3}$		0	$-V_{dc}$	$V_{dc}$	$V_5$
1	0	1	$\frac{V_{dc}}{3}$	$-\frac{3}{2V_{dc}}$	$\frac{\overline{V_{dc}^3}}{3}$	$V_{dc}$	$-V_{dc}$	0	$V_6$
1	1	1	0	0	0	0	0	0	$V_7$

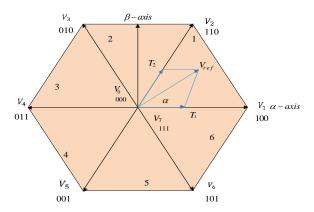


Figure 2. Shows switching and voltage vectors

## 5. MODEL PREDICTIVE CONTROL

Since it is a conventional nonlinear control method in process industries such as petrochemical industries, model predictive control is becoming an emerging control approach in the domains of power

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electronics and electric drives [26]. The MPC framework depends upon the explicit usage of the system's response forecast model to obtain control behavior via minimalizing the objective function. Minimization of the difference between the expected and reference response, as well as control effort exposed to prescribed constraints, are among the optimization objectives. The efficacy of the MPC has been verified to be equal to optimum control. At every control interval, the first input in the optimal series is delivered into the plant, and the entire computation is repeated at later control times. The objective of capturing new measurements at each stage of the process is to correct for model inaccuracies and unmeasured disruptions, which all result in the system's output being different from what the model predicted [27]-[29].

A basic model predictive control configuration is demonstrated in Figure 3. The internal model is utilized to forecast the future outcomes of the plant depends upon the inputs and outputs' past and present values and the suggested optimum future control actions. There are two key components of the prediction, the free response, which is the predicted output behavior based on the assumption that there are no future control actions, and the extra part named the forced response owing to a precalculated set of future actuating values. The entire forecast can be determined for linear systems by summing up forced and free responses, the target value that the output must be achieved is called the reference trajectory signal. The optimizer calculates the best range of possible control actions by reducing the cost function J, and the optimization is subjected to constraints on manipulated and controlled variables [30].

The ultimate goal is to reduce future output error to zero with minimal input effort. In general, the cost function to be minimalized, such as in generalized predictive control, is a weighted sum of predicted square errors and future square control values [30].

$$J(N_1, N_2, N_u) = \sum_{j=N_1}^{N_2} \beta(j) [y^{\wedge}(k+j|k) - w(k+j)]^2 + \sum_{j=1}^{N_u} \lambda(j) [u(k+j-1)]^2$$
 (21)

Where  $N_1$  and  $N_2$  signifies the lower and upper prediction horizon,  $\lambda(j)$  and  $\beta(j)$  represents the weighting factors, and  $N_u$  specifies the control horizon. Depending on the relationship below, the control horizon enables for a reduction in the calculated future control number.

$$\Delta u(k+j) = 0 \text{ for } j \ge N_u \tag{22}$$

w(k + j) signifies the reference trajectory over the future control N. Constraints on the outputs, inputs and the control signal changing may be applied to the cost function.

$$u_{min} \le u(k) \le u_{max} \tag{23}$$

$$\Delta u_{min} \le \Delta u(k) \le \Delta u_{max} \tag{24}$$

$$y_{min} \le y(k) \le y_{max} \tag{25}$$

When the given constraints in (23)-(25) are met, solution of (21) gives the optimum control signal sequences over the horizon.

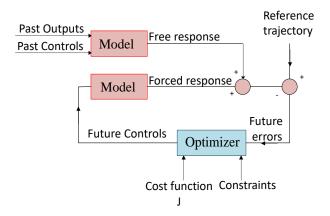


Figure 3. Illustrates MPC's fundamental structure

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#### 6. ADAPTIVE FORECASTING MODEL BY SRWNN

To achieve a better approximate performance of the artificial neural networks (ANNs), a wavelet neural network (WNNs) was formed via a mixture of the neural networks with the wavelets. WNNs are feed-forward neural networks that use wavelets instead of sigmoid activation as the activation function. One or more inputs may be used in WNNs, with one hidden layer and one or more outputs. The hidden layers of WNNs consist of many neurons with wavelet activation functions rather than sigmoid functions. To achieve adaptive WNN, the parameters of the WNNs (weights, translation, and dilation factors) are optimized using any learning algorithm. It can divide the wavelet neural networks into feedforward (non-recurrent) and recurrent groups [31].

In this work, the SRWNN is used to control the thrust force and velocity of the linear induction motor. The structure of SRWNN is shown in Figure 4. It consists of four layers. The first layer accepts multiple M-signaled input signals from the outside and sends them directly to the hidden layer's (second layer). A wavelon is a node in the hidden layer (shown by a dashed box) that is made up of neurons that are proportionate to the number of input elements, meaning that every neuron in each wavelon corresponds to one element in the input vector. Each neuron in the wavelon is described by a mother wavelet function and self-feedback loop. In this study, the first derivative of a Gaussian function was employed as an activation function, which was denoted as [32]:

$$\emptyset(x) = -x \exp(\frac{-x^2}{2}) \tag{26}$$

from its mother wavelet, the output of any neuron  $\phi_{ij}(k)$  present in either wavelon is obtained as follows:

$$\phi_j\left(z_{ij}(k)\right) = \phi\left(\frac{u_{ij}(k) - t_{ij}(k)}{\lambda_{ij}(k)}\right) \tag{27}$$

with

$$z_{ij}(k) = \frac{u_{ij}(k) - t_{ij}(k)}{\lambda_{ij}(k)} \tag{28}$$

The first subscript i denotes the position of the wavelon, while the second subscript j denotes the location of the neuron inside that wavelon. It's worth noticing that the subscript for the location of the input signal  $u_j(k)$  is the same as the subscript for the position of the neuron. The values of the translation and dilation variables are represented by the expressions  $t_{ij}(k)$  and  $\lambda_{ij}(k)$ , respectively. In addition, every neuron's input signal is composed of the signal from the input layer plus the delayed weighted output of its unit, i.e.

$$u_i(k) = x_i(k) + w_{ii}^D(k)\phi_{ii}(k-1)$$
(29)

The  $w_{ij}^D(k)$  symbol is used here to represents the weighted self-feedback loop (as illustrated in Figure 4 by a blue arrow in the second layer). In a multidimensional SRWNN (M > 1), the total output of each wavelon is equal to the product of the outputs of each of its neurons. This product operation is performed at the third layer and for each hidden wavelon, it is calculated as follows:

$$\psi_{i}(k) = \prod_{j=1}^{M} \left\{ -\left[ \frac{u_{j}(k) - t_{ij}(k)}{\lambda_{ij}(k)} \right] \right\} \times \left\{ exp\left[ -\frac{1}{2} \left( \frac{u_{j}(k) - t_{ij}(k)}{\lambda_{ij}(k)} \right)^{2} \right] \right\}$$
(30)

Figure 4 shows a weighted relationship between the input signals and the output neuron(s),  $a_j(k)$  is utilized to describe these weights. And these input signals weights summation  $\sum_{j=1}^{M} x_j(k) a_j(k)$ , is termed as a direct term. By employing this direct term, the SRWNN gains the advantages of a direct linear feed-through network, such as increased extrapolation outside of examples of learning data sets and network parameter initialization based on available plant information. The SRWNN becomes a WNN when the self-feedback loop's weights and all  $(a_j(k))$  weights are set to zero. Finally, the fourth layer is referred to as the output layer. Its induced field is equal to the weighted sum of the third layer's outputs plus the weighted sum of the input values of the first layer. SRWNN's output is the result of this complete process. Hence,

$$Y_{SRWNN}(k) = \sum_{i=1}^{R} w_i^0(k) \psi_i(k) + \sum_{j=1}^{M} x_j(k) a_j(k),$$
(31)

where the fourth- and third-layers' connection weights are denoted by  $w_i^0(k)$ . The adjustable parameters of SRWNN are as follows:

$$P_{I} = \left\{ a_{i}(k), w_{i}^{0}(k), w_{ij}^{D}(k), t_{ij}(k), \lambda_{ij}(k) \right\}$$
(32)

finally, we will alter the various parameters of SRWNN using a dynamic backpropagation approach based on the gradient descent technique.

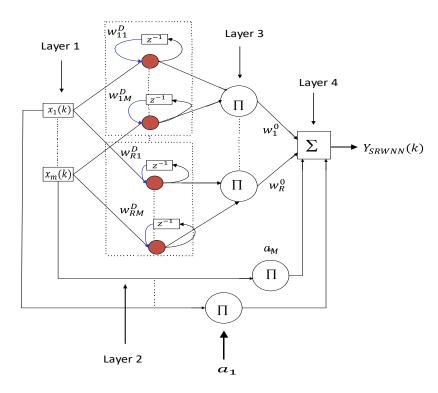


Figure 4. Shows the SRWNN structure

# 7. SYSTEM CONFIGURATION

Figure 5 displays the block diagram of a LIM drive based upon an indirect field orientation. It is composed of LIM, coordinate translators, VSI, current controller, and IFOC mechanism. For the calculation and supply of the speed signal necessary for closed-loop control, a linear speed sensor was used. To get the force current component  $i_{qs}^*$ , the calculated speed is compared to the reference speed and its difference is fed to the SRWNN controller, while  $i_{ds}^*$  is set at the rated quantity. The  $i_{qs}^*$  and  $i_{ds}^*$  are utilized to get the slip according to equation (16). This latter is combined with the measured speed and integrated the sum to achieve the field angle  $\theta_e$ . The reference value of quadrature current of the primary  $(i_{qs}^*)$  for the current controller that is then compared with the feedback current  $(i_{qs})$  from the motor to get the essential voltage  $V_q$  for the SVPWM inverter for regulatory the thrust force. While we can control the flux via the current controller to control the d-axis current  $(i_{ds})$ , by comparing it to the reference current  $(i_{ds}^*)$ , to get the required voltage  $V_d$ . Using the IFOC method the transfer function of LIM can be drive from (11) as:

$$Transfer\ Functiom = \frac{V}{F_e - F_L} = \frac{1}{Ms + B}$$
 (33)

the simplified linearized LIM model defined by (33) is utilized in the MPC controller structure which is used for the off-line training of the proposed SRWNN controller for fast implantation, as seen in Figure 6.

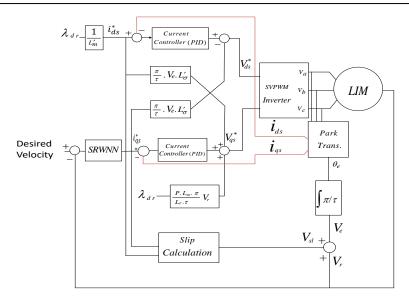


Figure 5. Represents proposed block diagram of IFOC for LIM

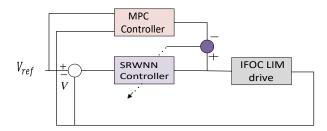


Figure 6. Illustrates the proposed scheme of MPC based SRWNN controller

## 8. SIMULATION RESULTS

To emphasis the feasibility of the suggested scheme, an extensive simulation study has been carried out in this study. To this end, the MATLAB/SIMULINK toolbox kit has been used in this work. In this work, an extensive parametric analysis of MPC has been investigated to set the optimum values of the controller as shown in Figures 7 and 8.

Firstly, the control horizon and weight on output is fixed as 40, and 100, respectively. This is because they have a lower impact on the response of the controller, therefore these parameters are considered constant. Then, the prediction horizon is varied from 5 to 100, and sample time is varied from 0.00005 to 0.01 sec. Consequently, the impact of these variations on the settling time and rising time are plotted as can be illustrated in Figures 7 and 8. Therefore, in this study, the MPC parameters which has been used in our proposed scheme are chosen, based on our extensive investigation, as shown in Table 3. Table 4 demonstrate the LIM parameters used in this work.

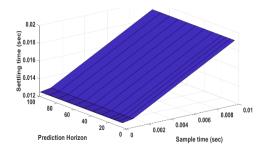


Figure 7. Demonstrate the influence of prediction horizon and sampling time variations on the settling time

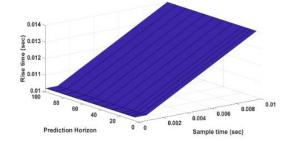


Figure 8. Demonstrate the influence of prediction horizon and sampling time variations on the rising time

Table 3. Optimum MPC parameters based on our parametric analysis

Prediction	Control	Weights on manipulated	Weights on manipulated	Weights on the	Sampling
horizon	horizon	variables	variable rates	output signals	interval
65	40	0	0.019	100	0.00005

The force generated and the motor's velocity are both constrained as:

Max. thrust force = 1500 NMin. thrust force = 210 N

Max. speed of the mover= 4 m/sec

Min. speed of the mover = 0 m/sec

The SRWNN controller parameters are:

The speed input error (  $e_V$ = Desired Speed- Measured Speed)

Output is  $i_{qs}^*$ 

Mean square error (MSE) of SRWNN= 1.6301e-5

Table 4. Parameters used in the linear induction motor model

Parameters	values
P	4
$\tau_p$ (m)	0.0465
$\dot{R_s}(\Omega)$	13.2
$R_r(\Omega)$	11.78
$L_s(H)$	0.42
$L_r(H)$	0.42
$L_m(H)$	0.4
M(kg)	4.775
B(kg/m)	53

Through performing several experiments along with several separate operation scenarios, the effectiveness of the current controller for regulating the LIM velocity was attained. This involves the velocity response in the case of no-load and a rapid variation in the load at the reference velocity. The response of the velocity at no load and a sudden load of 200N at 0.5 sec with reference velocity 4(m/sec) is demonstrated in Figure 9. The developed thrust force during no-load and load (200 N at 0.5 sec) is demonstrated in Figure 10. Another change of load force by amount of 300 N is applied on the motor at 0.5 sec, the velocity and thrust force of LIM at this load is displayed in Figure 11 and Figure 12, respectively. Figure 13 and Figure 14 displayed the step changed in load for velocity and force respectively (100 N at 0.2 sec and 200 N at 0.5 sec). Figure 15 demonstrated the velocity response at variation of parameters (increase  $R_r$  by 25% and M by 50% in the model of the motor only) with load condition of 200 N. Finally, comparation between the responses of velocity using traditional PID, MPC, and SRWNN is demonstrated in Figure 16.

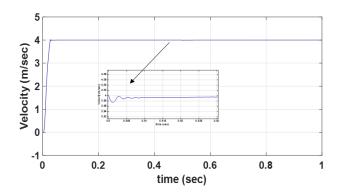
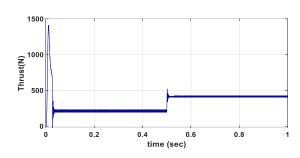


Figure 9. Velocity response under load disruption (200N)



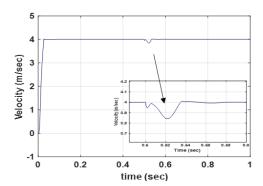
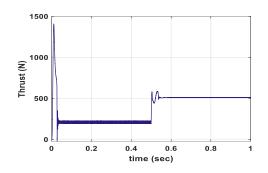


Figure 10. The developed LIM thrust force under load disruption (200 N)

Figure 11. Velocity response under load disruption (300N)



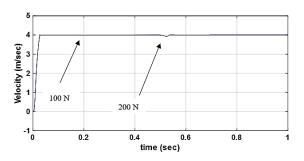
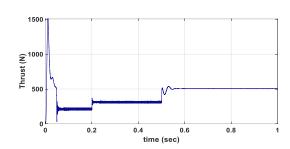


Figure 12. The developed LIM thrust force under load disruption (300N)

Figure 13. Velocity response under step change of load



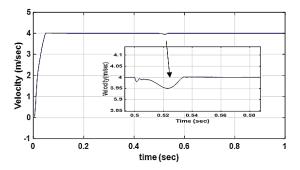


Figure 14. Thrust force under step change of load

Figure 15. Velocity response under change of load and parameters variation

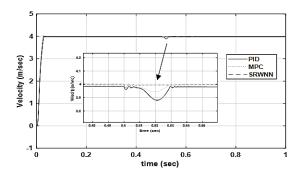


Figure 16. Comparison between the responses of the speed of LIM by MPC, PID, and SRWNN at load 200 N

#### 9. CONCLUSION

The SRWNN has been used to control the thrust force and velocity of linear induction motor in this study. The velocity control issue is initially developed as an optimization control problem using the MPC approach, after that, samples produced from the application of the MPC controller to the indirect field-oriented LIM drive under load changes and varied operating circumstances are used to train the proposed SRWNN controller. Via load force disruption and mismatched parameters, the suggested controller has been investigated. The simulation results showed that the proposed controller was viable under various loading states.

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