

## Fault detection and power quality analysis of wind turbine system using integrated systems

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### ABSTRACT

Growth in the need for electric energy and fossil fuel scarcity endorses renewable energy generation sources. The generation cost of electric power utilizing wind turbines is cost-effective and straightforward compared to other renewable energy sources (RES). Recently, hasty research and developments have been presented in wind turbines (WT) by researchers globally. Although wind-based energy production is more content, planting the WT is challenging. Maintaining the WT from fault incidence is highly crucial. The fault in the WT distresses the power quality of the produced energy. This condensed power quality affects the transmission systems, substations, and loading end of the renewable source. Also, gear malfunctioning is the primary reason for most of the downtime in wind turbines. This work successfully proposed and implemented a deoxyribonucleic acid (DNA) sequencing-based control technique to reduce the drive train vibration. Therefore, fault detection and monitoring in WTs play an active part in power production and quality maintenance. In this work, a vibration-grounded WT gearbox fault observing scheme is proposed to increase the power quality. Precisely, a wavelet is executed to chart the vibration gesture. Also, the current sensor gesture is implemented to discover the power quality variances associated with the WT's vibration magnitude.

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## 1. INTRODUCTION

Increasing electricity consumption chiefly generated by burning fossil fuels leads to numerous environmental and economic issues [1]–[3]. Moreover, countries worldwide enhance their installed renewable energy potential using solar plants and wind farms [4]. In developing renewable energy sources (RES), wind potential shows a vibrant role in power generation [5], [6], significantly reducing fossil fuel production. The expertise adapted in wind power production is a critical exploration undertaken globally, and numerous growths are presented to exploit wind power efficiently [7]–[9]. Even if innumerable enlargements have been demonstrated in the wind turbines (WT), they are significantly exposed to physical destruction, chiefly due to gearbox letdown.

The WT encompasses various fragments in which the gearbox concede the most extended downtime, and the maintenance price is too large. Therefore, prompt revealing of a letdown in the gearbox could decrease the prospects of catastrophic breakdown in the WT. Thus, the researchers are concentrated on

developing fault identification approaches to diminish the gearbox's lost time that upturn the WT's consistency. The coating is applied to the gearbox to lift the pitting error in the gearing arrangement. The gearing system is fixed to run at a lesser phase when a bearing difficult is recognized; erstwhile, it can be adapted to accomplish the maintenance exertion. The gearbox arrangement is located between the core and generator, and it can be adapted to change the low-phase great torque revolution power to high-phase lesser torque power requirement for the generator component to produce electric energy. The WT is chiefly encompassed of gears, bearings, and shafts. Also, the fault is observed, and the diagnosis scheme is intended to avoid faults in the rotating mechanisms in the WT to upturn the efficacy of wind energy production. The WT's power quality chiefly hinges on the influences upsetting the turbine behavior. These faults induced in the parallel WT affect the power quality that could distress the enactment of the grid coordination.

In conventional gearbox-activated WTs, the blades twisted the shaft coupled to the gearbox arrangement and followed to generator [10], [11]. The gearbox changes over the revolving phase of the cutting edge between 15 rpm to 20 rpm into around 1,800 rpm for a 1 megawatt (MW) WT that produces maximum power. It makes the gearbox the highest upkeep of a turbine [12]. The compound bearings and wheels in a gearbox endure enormous stress due to wind turbulence, and the turbine would halt if there is any fault in a single component. The gearboxes in offshore WTs which face high-speed wind are more susceptible than onshore WTs.

## 2. LITERATURE SURVEY

The power quality issues and fault detection in WT can be performed using various schemes and methodologies; some of the recent literature reports are illustrated in Table 1 (seen in Appendix) [12]. Based on the literature survey, this work aims to obtain crucial objectives mentioned as shown in Table 1. Objectives; i) to reduce the drive train vibration of the wind turbine system, ii) to Interface vibration and current sensors into the WES, iii) to analyze the performance using different modes such as manual, step-by-step, and power 2 mode, iv) to study the coefficient of the module, angle coefficient, and module coefficient lines, and v) to evaluate the harmonic content at different frequency spectrums.

## 3. METHODOLOGY

Various expertise is presented to examine and identify the faults engendered in WTs to raise the power quality of wind energy production. Specifically, observing vibration signals, auditory discharge, and oil feature examination extensively finds WT-scale faults. Amongst these practices, vibration and auditory release shows a vigorous character and offers supreme efficacy for the fault detecting schemes for the WT gearbox.

### 3.1. Vibration examination

It is an utmost operative method in recognizing faults in WT gear schemes. It offers higher precision than other methods considered for fault computation in the gearbox. The vibration-revealing practice needs only a modest electronic assembly to record and observe the gearing system's vibration gesture. Further, enhancement in the signal processing procedures aids in detecting faults even in the prior period. It can be accomplished in diverse modes such as online, offline, and episodic statistics from the analyzing scheme.

### 3.2. Oil analysis

It is executed to detect lubricant situations, wear (mechanical outward), and lubricant oil impurity. Due to conditional deviations in the lubricant oil quality, the arrangement behavior will be pretentious. Therefore, an oil investigation is accomplished to find the lubricant disorder to avoid the system letdown. It is implemented in the gearbox segment of the WT since the lubricant is adapted only for the mechanical revolving expedients. This system is directly fitted in a gear mechanism to display the oil pollution and deprivation. Owing to the rubbish of metallic matters produced by bearing mechanism and gear fault, lubricant oil can be contaminated. Evaluating the debris material sizes in oil aids in discovering the deterioration range. Further, defects owing to pitting in gear exterior can be efficiently recognized. However, detecting the fault place is improbable over the oil investigation.

### 3.3. Acoustic discharge

It employs robust sensors to capture the audio produced from the WT. The difference in the production of noise owing to a fault in the WT can be proficiently examined. To illustrate the fault audio signal from the ecological sound, signal processing procedures are employed [25], [26]. To improve the precision of the acoustic production, this practice is united with other fault observing methods, specifically vibration examination, current signature study, or oil investigation practices.

The fault produced in WT decreases the system behavior and diminishes the power produced from the WT. It distresses grids and connected loads unswervingly associated with the wind energy system and deprives power quality upturn the transmission line losses. To alleviate these glitches, a vibration-based fault observing scheme is presented. An incessant 1D wavelet examination is employed from the logged vibration sign, and the disintegrated outcome is associated with the interpretations gathered from the current transformer, specifically at the demand end. The disintegrated effects of vibration characteristics and current transformer signs are related to investigating the system WT power quality. The functional block illustration of the suggested approach is illustrated in Figure 1. WT is coupled to the gearbox system, and it changes low-phase, more significant mechanical torque to high-phase, small mechanical torque. The gearbox output is given for the generator, and energy produced through the generator is transported to the load side.

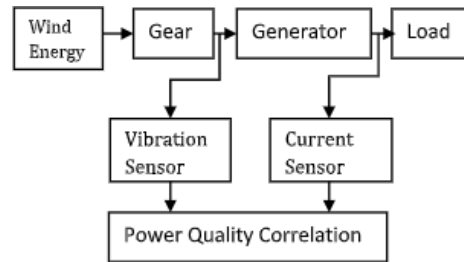


Figure 1. Block diagram of the proposed system

The vibration magnitude of the gearing scheme is logged by the ADXL620 (sensor) and then given for the power quality association, and respective vibration magnitude is related with the current sensor rate to sketch the power quality trouble grounded on the fault persuaded in the WT. Further, a multifaceted 1D wavelet transform is adopted to examine the input signal. The logged gearing vibration signs are further problematical; therefore, wavelet study is essential to execute fault analysis. They are adapted to calculate periodicity and influence mechanisms of the input signal. Also, it produces greater time resolve and minor frequency profile in higher frequency need; small-frequency fragments can make lesser interval resolve in the upper-frequency dominion.

The purpose of wavelets is termed as  $\Phi(t)$ , which is equal to the integration of square function,  $\Phi(t) \in l^2(\mathbb{R})$ , and the procedure contains the (1). Also, the incessant wavelet transmute task  $f(t)$  grounded on the above-illustrated wavelet task is represented (2).

$$C_\Phi = \int \frac{|\Phi(\omega)|^2}{\omega} d\omega < \infty \quad (1)$$

$$WT_f(a, b) = [f(t), \Phi_{a,b}(t)] \quad (2)$$

$$= \frac{1}{\sqrt{a}} \int_{\mathbb{R}} f(t) \Phi^* \left( \frac{t-b}{a} \right) dt$$

Where  $\Phi^*$  is the complex conjugate  $\Phi$ ;  $\Phi_{a,b}(t) = \Phi \left( \frac{t-b}{a} \right) dt$  is the essential function that hinges on the constraints  $a, b$ . Wavelet examination is employed for a gearbox fault recognition and power quality regulator that undertakes the subsequent steps Figure 2.

### 3.4. Fatigue load calculations and power quality analyzer

This work also recommended a deoxyribonucleic acid (DNA) sequencing algorithm, attaining a wise and more detailed examination of harmonics in the control schemes. The conventional audio evaluation and computation methods have been adapted combined to develop other productive approaches for the harmonic investigations that can accept needs of better proficiency, excellent evaluation, and dispensing with constraints of conventional arrangements up to an unprecedented scale. A current transformer is employed for converting current from a higher magnitude into a proportionate lesser scale current, and henceforth, it is adapted to convert the high voltage–current to low voltage–current. Hence, the higher rate of current feed through the transmission line Figure 3 happens in the system.

In this fragment, a synthetic discussion of the DNA sequencing algorithms has been adapted to evaluate genomically. There are three stages in the DNA sequencing algorithm in genomic sequences as signal plotting, discrete fourier transform (DFT), and PPS plotting. During the accomplishment of fragment collections, it has been sequenced and equating the same of all the fragments that will expose and end with convergence using other fragments. In this framework, the several identical segments with an original signal are segregated and then sampled into random places. The considered several identical signals end up by attaining various fragment lengths. The complete sequences from one side of the original DNA to the other can be compiled by providing the sequence from the first to the last overlapping fragment. It is stressed that genome sequencing is the extent advanced in comprehending signal processing, and it has vast potential for signal diagnosis and treatment.

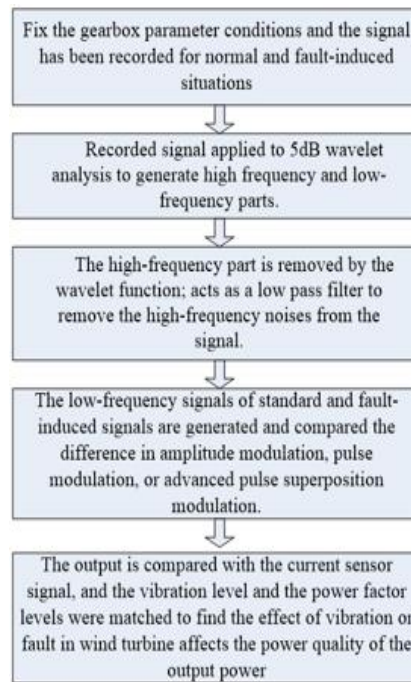


Figure 2. Steps involved to evaluate the fault

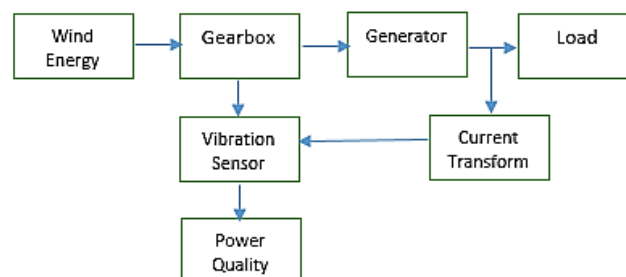


Figure 3. Block diagram of the proposed methodology

#### 4. RESULT AND DISCUSSION

The signals received from the vibration sensor and current sensor are logged through the WT gearbox and demand end. Their sampled signals are logged by means of sigview tool and it is given to the Matlab wavelet evaluator platform to execute multifaceted incessant wavelet conversion. Their input signal is given to the multifaceted incessant wavelet conversion to execute all operation modes shown in Figure 4. The sampled signals are composed and adapted in several diverse examination modes at multifaceted continuous wavelet conversion. There are three modes of examination: step by step mode, power 2, method, and manual approach. The outcomes of every single model are illustrated by the mean of the angle and module of the input signal.

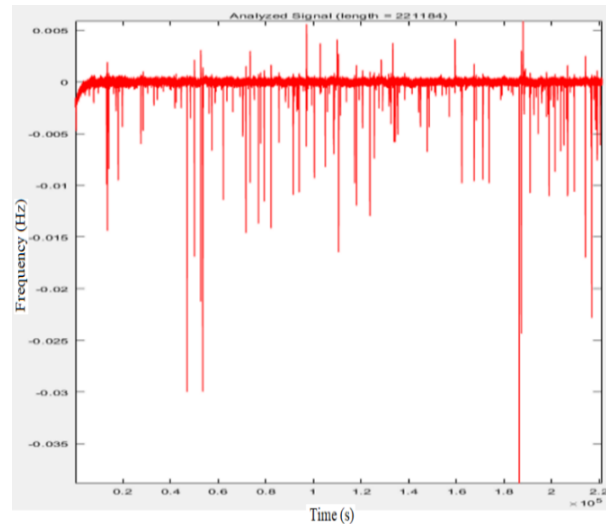


Figure 4. Analyzed input signal

The first mode, i.e., step by step, is examined wherever the disintegration ratio of wavelets is fixed at the sixth stage. Further, the module and the angle coefficients have schemed. Figure 5 (a) displays the module coefficient representing the minimum and maximum scheming of the input unit rate of an input gesture. Further, a peak value and designated module crest value are depicted through the image. Furthermore, Figure 5 (b) displays the angle coefficients for the variables for the step-by-step method. Also, the coefficient lines of the module for variables a and b are illustrated in Figure 5 (c), and its frequency is noticed as 0.009 Hz.

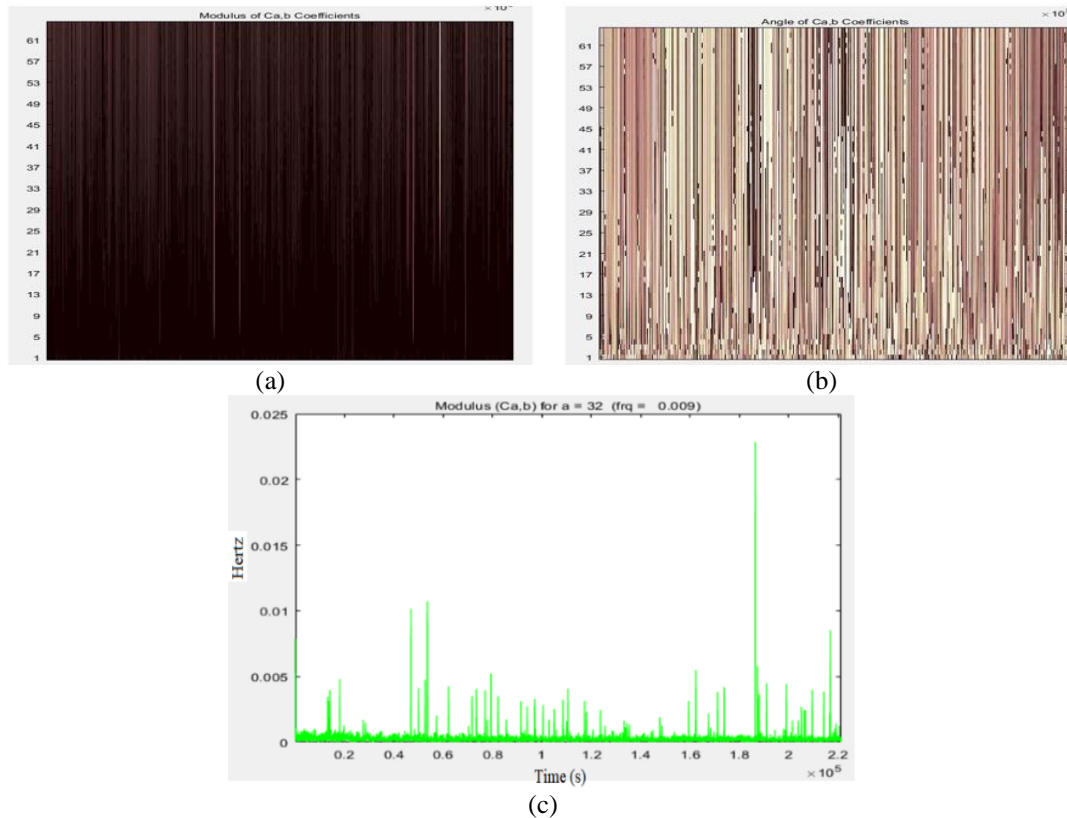


Figure 5. Step by step method (a) coefficient of module, (b) angle coefficients, and (c) module coefficient lines versus time (seconds)

The module coefficient and its angle are stimulated by power 2 mode, and their outcomes of different modes are presented in Figure 6 (a) and Figure 6 (b), i.e., module coefficient and angle coefficient, respectively. Also, the lines of the module coefficient are illustrated in Figure 6 (c), and it shows the minimum and maximum scales of the factors. The angle coefficient displays the extent of the input factor throughout the incidence array. It is fixed as eight, and the frequency is noticed as 0.0370 Hz, better than the step-by-step method.

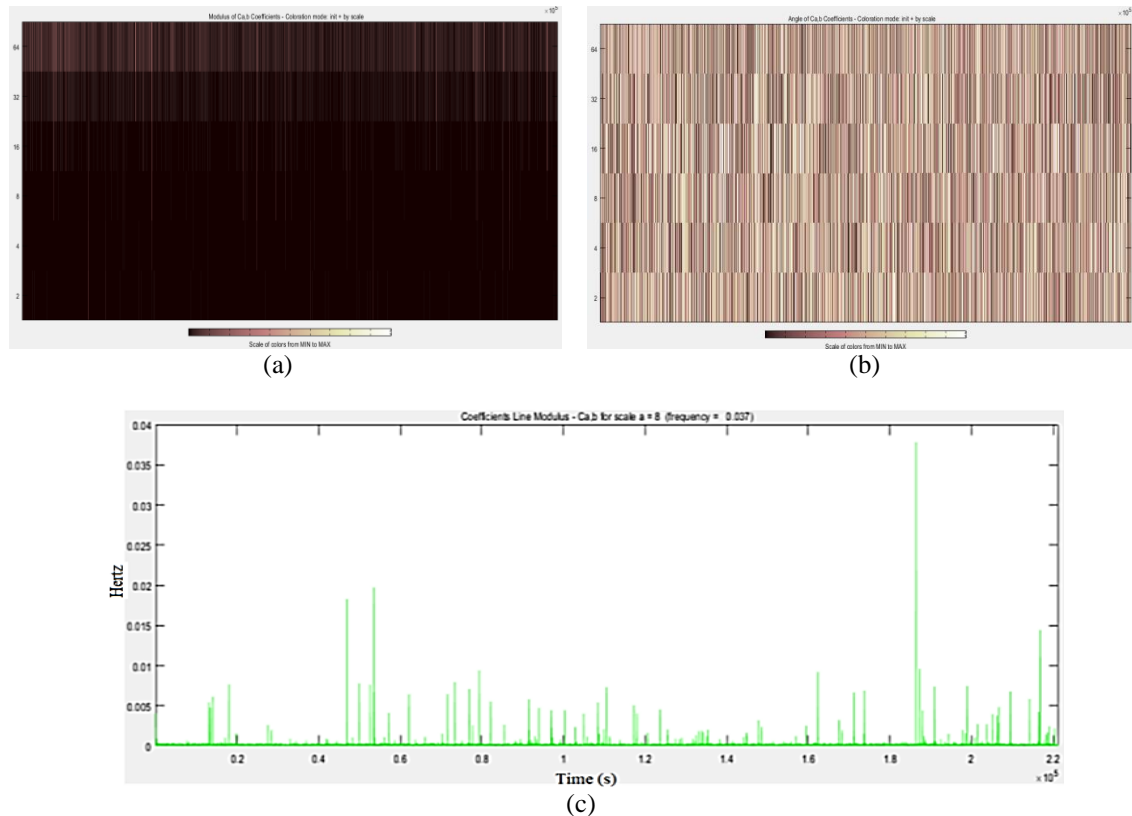


Figure 6. Power 2 mode (a) module coefficient, (b) angle coefficient, and (c) lines of module coefficient

Lastly, Figure 7 (a) and 7 (b) displays the association of different modules, angle factors of variables during the manual mode, and their scales are fixed as 01:01:64. Further, frequency is computed, such as 0.009 Hz from the line of module coefficient. Furthermore, Figure 7 (c) displays the result of the manual mode line of module coefficient for manual, and the mutable 'a' is set as 32. The investigation of module coefficient in each case, i.e., case 1 and case 2 (power module (PM)) is discussed in detail Table 2. The results show that the module coefficient of power module 2 shows a grander scale compared with power module 1. This detailed result exhibits a better module coefficient that can be adapted for further system planning.

Further, the vibration signals are sensed via the sigview simulation software to analyze the power quality of the generator. The dissimilar vibration signals phase is explored via the FFT Figure 8. Figure 9 illustrates the harmonic voltage of the high-phase signal and the total harmonics distortion has been exploited to recognize the fault that ensues in the generator donating to the worst or better voltage presentation. The harmonic voltage at the dissimilar frequency assortments such as 50 Hz, 150 Hz, and 250 Hz is illustrated in Table 3. The harmonic voltage of the various signal speediness and data has been described in the table.

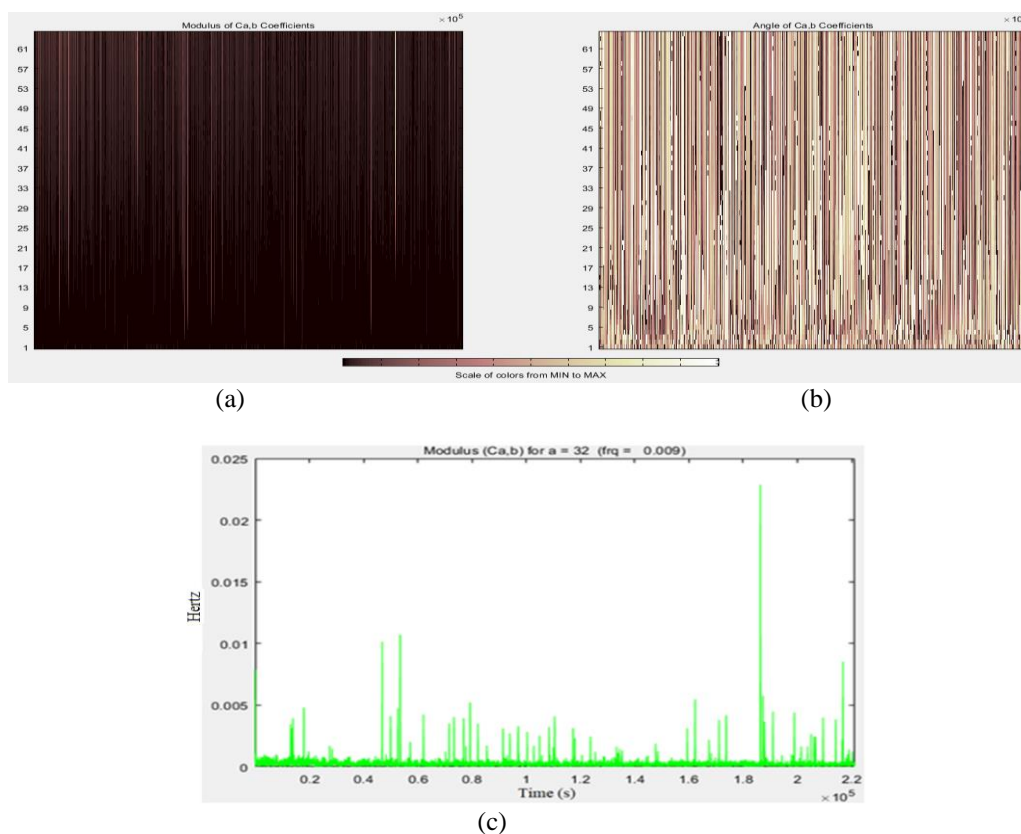


Figure 7. Manual modes (a) module, (b) angle coefficient, and (c) lines of module coefficient

Table 2. Simulated results for two different modules ( $A=32$ )

Module coefficient for two power module	
PM 1	PM 2
Frequency (Hz) = 0.09	Frequency (Hz) = 0.09
0.024	0.039

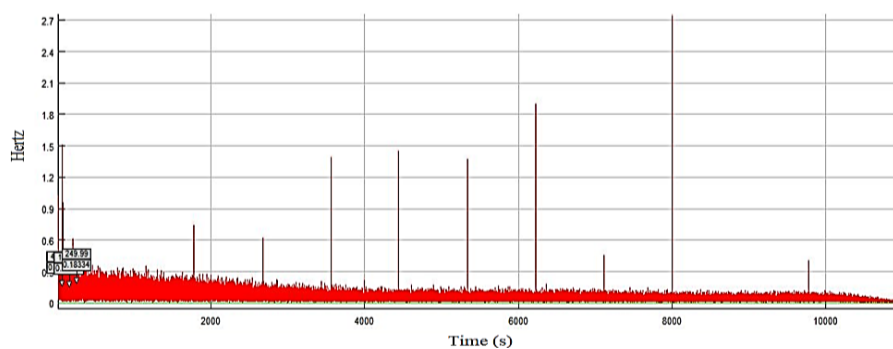


Figure 8. FFT analysis of a harmonics signal at high speed

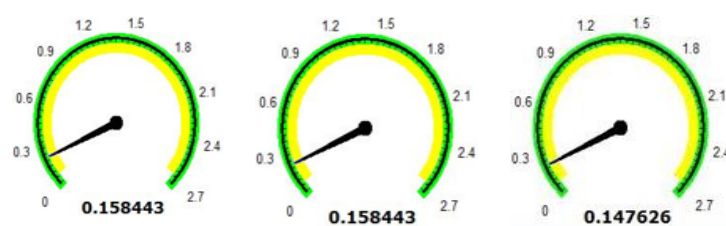


Figure 9. Harmonic voltage level of the high-speed signal (Hertz)

Table 3. Harmonic voltages at frequency sort 50 Hz, 150 Hz, and 250 Hz

Signal type	Fourier power spectrum Range	1 <sup>st</sup> Harmonic (50 Hz)	3 <sup>rd</sup> Harmonic (150 Hz)	5 <sup>th</sup> Harmonic (250 Hz)
Ts	2.2	0.553978	0.0387853	0.110852
Ls	3.0	0.0896189	0.0990269	0.0403476
Ms	1.9	0.391322	0.0214239	0.0319626
Hs	2.5	0.158443	0.147626	0.183337

The work detected that the regression technique is a supreme crucial component to regulate power quality, i.e., for the power quality of the generator. Nevertheless, the regression scheme is helpful to analyze the power quality of the generator, and the magnitudes are associated with the ranges of the dissimilar vibration signals. Table 4 demonstrates the regression ranges for the power quality of the generator—the premeditated regression equivalence for the dissimilar harmonic arrays as stated as shown in.

$$y = -36.5936(x) + 117.250 \quad (3)$$

$$y = 7.8788(x) - 11.9091 \quad (4)$$

$$y = 0.7576(x) + 7.1818 \quad (5)$$

Table 4. Regression value for power quality analysis of the generator

X value are the Fourier power spectrum Range	Y value are the 1 <sup>st</sup> Harmonic at 50 Hz	Y value are the 3 <sup>rd</sup> Harmonic at 150 Hz	Y value are the 5 <sup>th</sup> Harmonic at 150 Hz
2.2	36.5936	5.42426	8.8478
3	7.264	11.7273	9.4546
1.9	47.5922	3.06062	8.62124
2.5	25.595	7.7879	9.0758

## 5. CONCLUSION

The effects of fault generation and power quality analysis are carried out through integrating operation. Based on the observed results, the following conclusion are made; a multifaceted unremitting wavelet transform is realized in the gearbox of the WT to examine the vibration signals and current signal from the respective current sensor associated with the demand side; three different modes of operation are performed: manual mode, step-by-step, and power 2 mode. The power 2 mode shows a better module and angle coefficient among these; the regression method is adopted to evaluate the power quality of the WT using different harmonic functions. It delivers better performance along with the vibration analyzing tool.

## APPENDIX

Table 1. Existing works related to fatigue detection and power quality of WECS

Ref. No	Year	Methodology	Inferences
[13]	2019	Dynamic voltage restorer (DVR)	<ul style="list-style-type: none"> <li>Symmetrical and asymmetrical fault states were verified to enlighten the power quality and agree with the IEEE nominal voltage standards.</li> <li>Wind energy production and operation of the dynamic voltage restorer were done using the PSCAD tool.</li> <li>The observed outcomes exhibited the appropriate DVR applicability against voltage sag and voltage swell circumstances.</li> </ul>
[14]	2018	Time-domain finite element simulations	<ul style="list-style-type: none"> <li>WT actions, ecological load schemes, and regulated damping scales on the fatigue life were evaluated technically.</li> <li>Considerable economic savings were acquired in the WT arrangement adapting supplemental damping systems.</li> </ul>
[15]	2020	Fractional order sliding mode control (FOSMC) and gravitational search algorithm	<ul style="list-style-type: none"> <li>A total of three experimental and simulations case studies were demonstrated to display the efficiency of FOSMC.</li> <li>Characteristics of FOSMC were associated with existing proportional-integral control and sliding mode control.</li> <li>Simulation and experiment outcomes revealed that the FOSMC had quicker time reaction, greater tracking exactness in steady and variable state wind speed settings.</li> </ul>
[16]	2018	FEM and Brown-Miller strain-life method	<ul style="list-style-type: none"> <li>Examinations were performed to assess the real fatigue life, lubrication, local raceway harm, and vibration hastening.</li> <li>A total of 3 fatigue life evaluation techniques had unique advantages that would mutually be regarded to enhance the bearing life computation precisely.</li> </ul>



Table 1. Existing works related to fatigue detection and power quality of WECS (continue)

Ref. No	Year	Methodology	Inferences
[17]	2017	Conservative Power Theory decompositions	<ul style="list-style-type: none"> <li>– It offered decoupled power and current loci for the inverter switch that offered very supple, discerning, and influential functionalities.</li> <li>– Real-time simulation tool was accompanied to assess the behavior of the suggested control algorithm.</li> <li>– This control practice is employed and authenticated in hardware-in-the-loop (HIL) interfaced with Opal-RT and a TI DSP.</li> <li>– The observed consequences validated the proposed power quality augmentation control scheme and permitted eliminating passive filters that contributed a more compacted, supplied, and consistent electronic execution.</li> </ul>
[18]	2017	Sliding mode control theory	<ul style="list-style-type: none"> <li>– The suggested scheme was considered to alleviate the torsional vibration of the wind turbine system.</li> <li>– This proposed arrangement augmented the life span of the wind turbines effectively compared with other schemes.</li> </ul>
[19]	2017	Pulse width modulation based WECS	<ul style="list-style-type: none"> <li>– Proposed a hybrid passive filter arrangement for pulse width modulation rectifiers in its place of prevailing filters.</li> <li>– The effectiveness of hybrid passive filter was verified through MATLAB/Simulink background against several operational settings and related with LCL filter structure.</li> <li>– A neuro-fuzzy controller (NFC) was also chosen to raise the behavior of the PWM rectifier in DC bus voltage control in contradiction of disturbances generated.</li> </ul>
[20]	2018	Finite element model (FEM)	<ul style="list-style-type: none"> <li>– Torsional vibrations and fatigue damages were evaluated using rain flow cycle counting, Palmgren–Miner damage rule, and S–N curves.</li> <li>– Fatigue forecastings using the proposed arrangement were substantially regarded with experimental fatigue results that ensured the efficiency and relevancy of the anticipated framework.</li> </ul>
[21]	2017	Rotary valve-controlled pitch system	<ul style="list-style-type: none"> <li>– Real-world loading compensation methodology was blended and convoluted in the pitch arrangement to recompense for the exterior indeterminate pitch loads.</li> <li>– The suggested pitch scheme and load compensation methodology were calculated using generator power flattening and control precision.</li> </ul>
[22]	2018	Wavelet Linear quadratic regulator (LQR)	<ul style="list-style-type: none"> <li>– The anticipated framework was considered to diminish the blade vibrations occurred in the wind turbine system.</li> <li>– Proposed new wavelet regulator acquired considerable reduction in the out-of-plane phase of the blades associated with PI controllers or standard LQR.</li> </ul>
[23]	2021	Higher-order sliding mode (HOSM) with space vector modulation (SVM)	<ul style="list-style-type: none"> <li>– Examined the regulating framework of the output voltage of a WT, which consists of a permanent magnet synchronous generator associated with an inverter/rectifier.</li> <li>– Presented striking topographies likely chattering-free characteristics of the sliding mode.</li> </ul>
[24]	2020	Fuzzy logic controller and C++ code	<ul style="list-style-type: none"> <li>– Presented the wireless system for fault finding and observing based on fuzzy logic technique using proposed scheme.</li> <li>– Proposed system could early perceive the fault incidence on the machine with a running time of 1.721 s.</li> </ul>





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
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